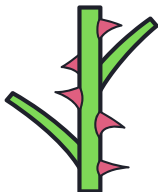




CONTROLLED VOWELS

When a vowel is followed by 'R' in the same syllable, it changes the vowels sound!

ar	→	star farm		
er	→	sister fern		
ir	→	bird girl		
or	→	horn thorn		
ur	→	purse turtle		